

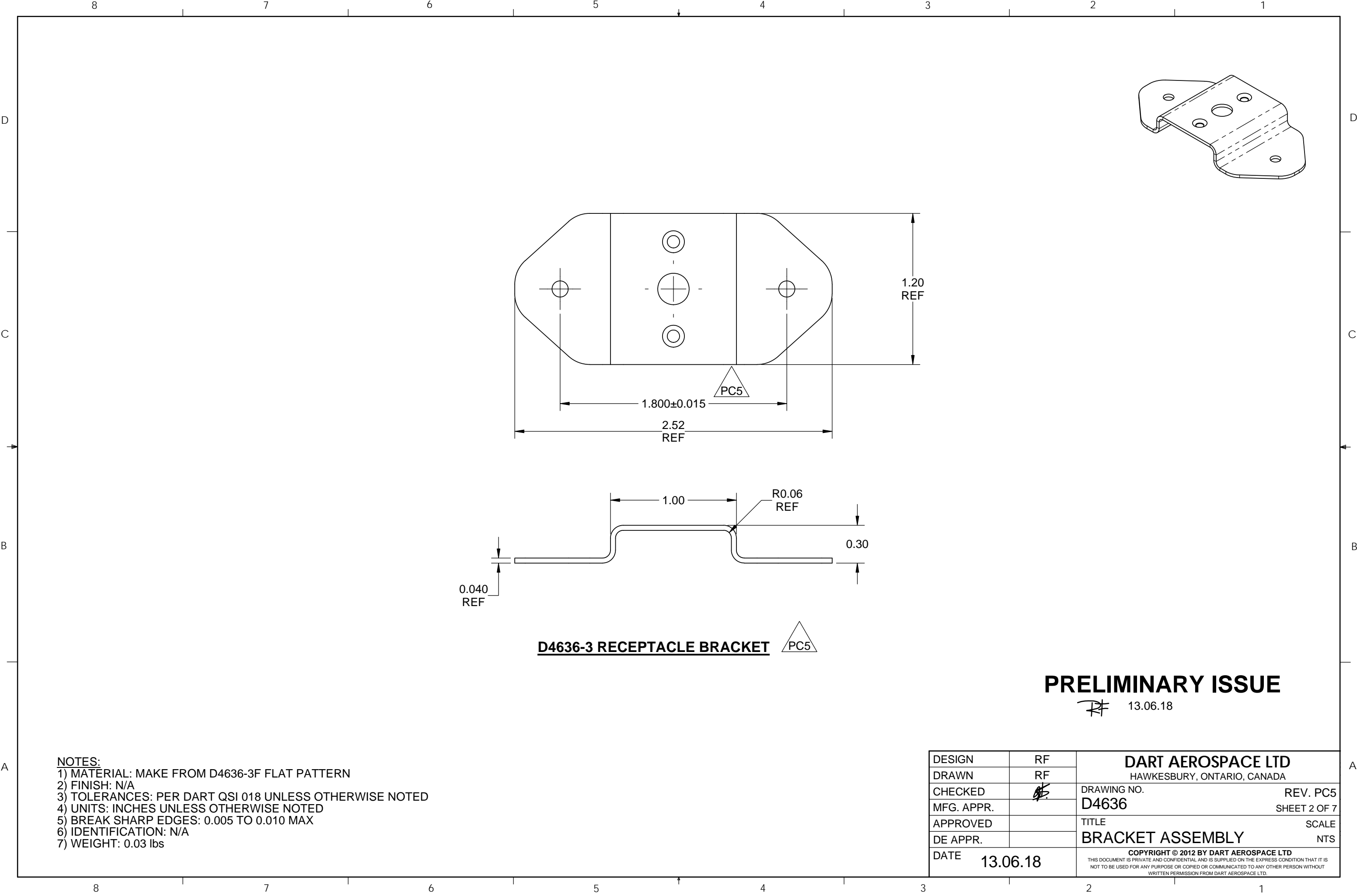
ITEM NO.	QTY. -043	PART NUMBER	DESCRIPTION
1	X	D4636-043	RECEPTACLE BRACKET ASSY
2	1	D4636-3	RECEPTACLE BRACKET
3	1	2350-18-C3Y	RIGID RECEPTACLE
4	2	MS20426AD3-2	RIVET

D4636-043 RECEPTACLE BRACKET ASSY



NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
7) WEIGHT: 0.044 lbs

PC5	REMOVE -041/-1/-1F: REVISE D4636-043/-3 Ø0.221 WAS Ø0.500 (ZN C5-6); REVISE D4636-7 (ZN B4-5)	RF	13.06.18
B	2351-20-27-ZC3T WAS 2351-20-027-Z3CT (ZN D3-1)	RF	12.11.30
A	NEW ISSUE	RF	12.07.25
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED		DRAWING NO. D4636	REV. PC5 SHEET 1 OF 7
MFG. APPR.		TITLE BRACKET ASSEMBLY	SCALE NTS
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DE APPR.			
DATE	13.06.18		





NOTES:
1) MATERIAL: MAKE FROM D4636-3F FLAT PATTERN
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.03 lbs

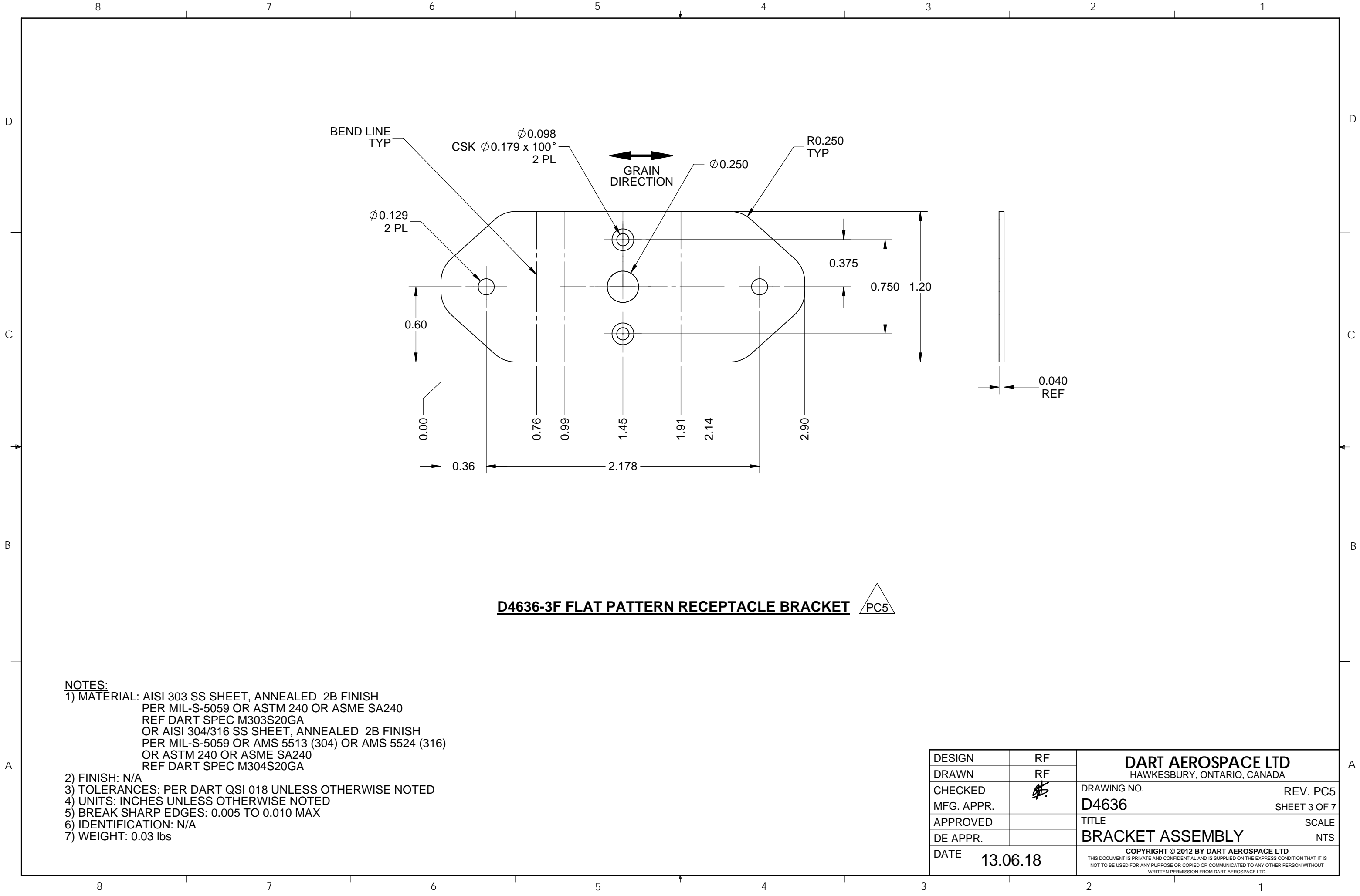
D4636-3 RECEPTACLE BRACKET

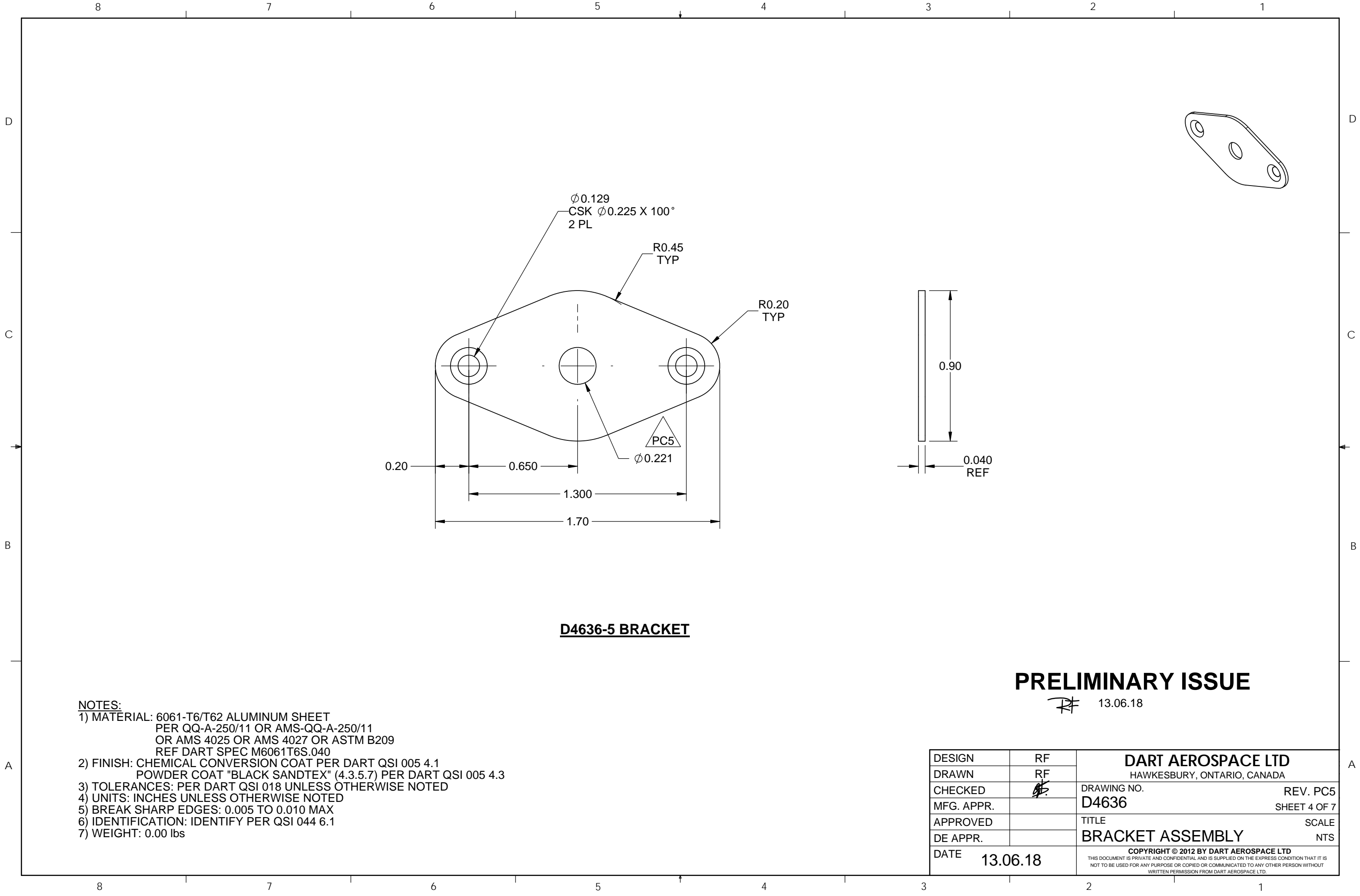


PRELIMINARY ISSUE

 13.06.18

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED		DRAWING NO. D4636	REV. PC5 SHEET 2 OF 7
MFG. APPR.		TITLE BRACKET ASSEMBLY SCALE NTS	
APPROVED			
DE APPR.		DATE 13.06.18	
DATE	13.06.18		
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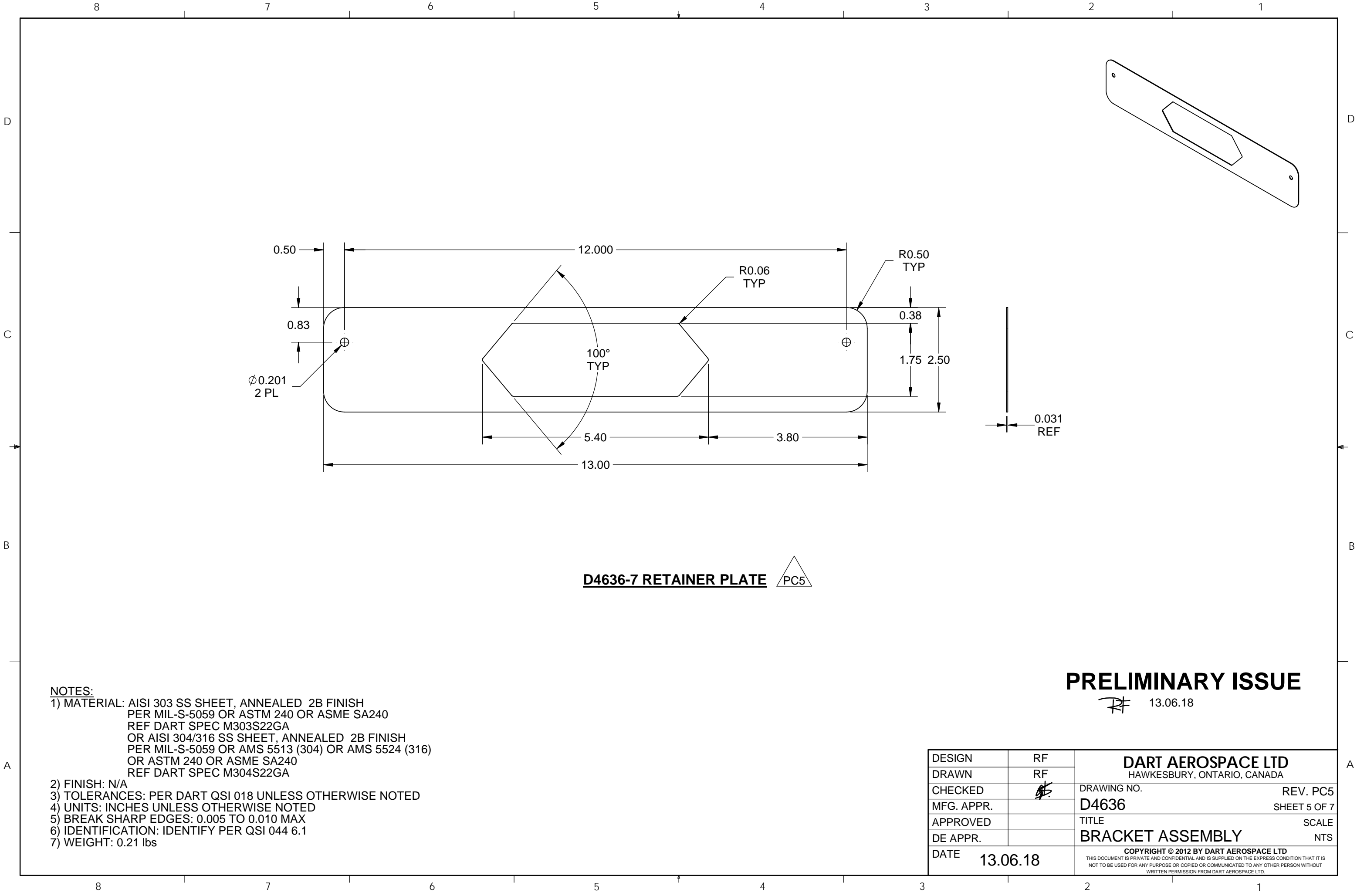
D4636-5 BRACKET

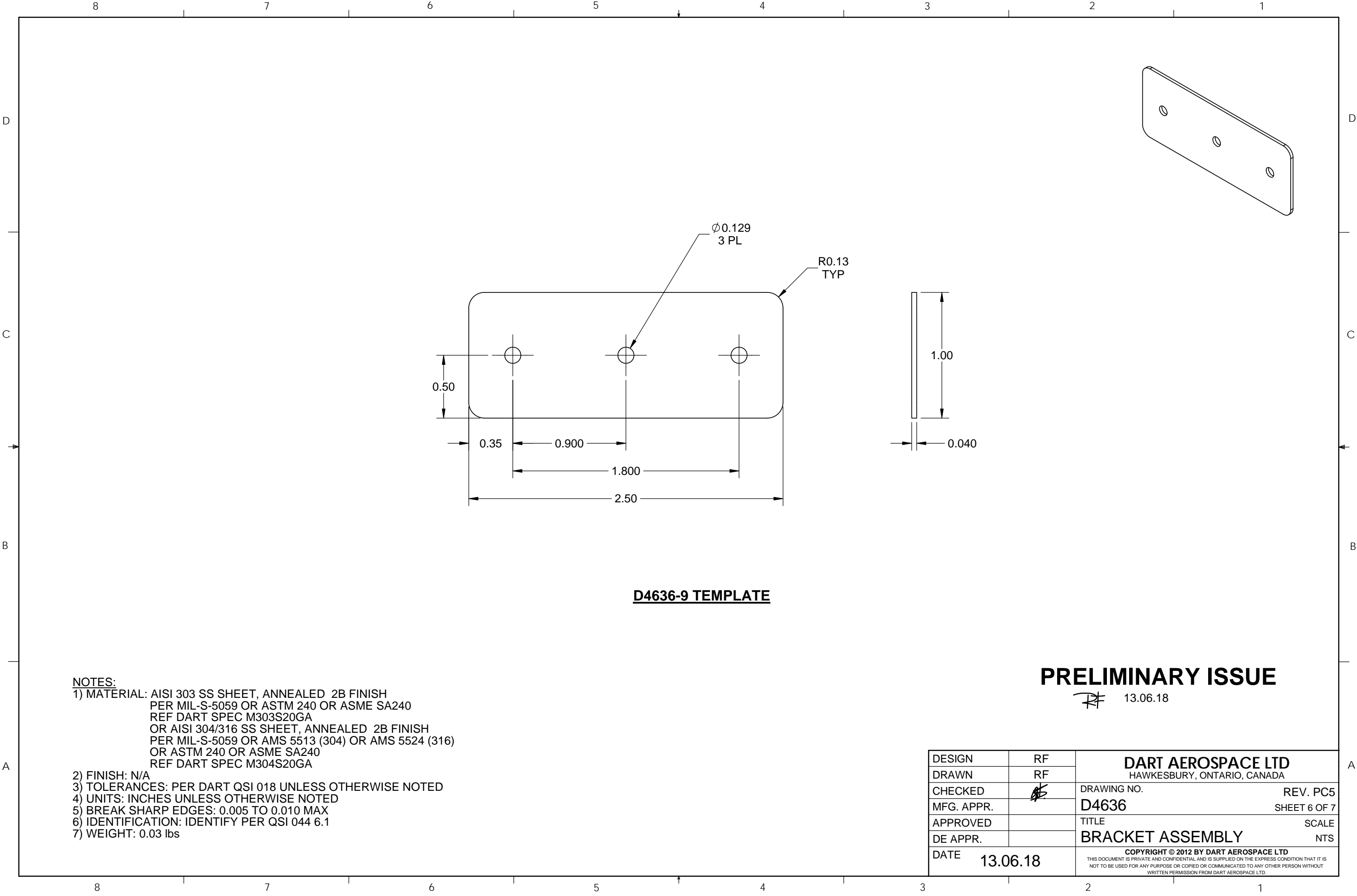
PRELIMINARY ISSUE

[Signature] 13.06.18

- NOTES:**
- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET
PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027 OR ASTM B209
REF DART SPEC M6061T6S.040
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT "BLACK SANDTEX" (4.3.5.7) PER DART QSI 005 4.3
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
 - 7) WEIGHT: 0.00 lbs

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED		DRAWING NO. D4636	REV. PC5 SHEET 4 OF 7
MFG. APPR.		TITLE BRACKET ASSEMBLY	
APPROVED			
DE APPR.		SCALE NTS	
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NOTES:

- 1) MATERIAL: AISI 303 SS SHEET, ANNEALED 2B FINISH
PER MIL-S-5059 OR ASTM 240 OR ASME SA240
REF DART SPEC M303S20GA
OR AISI 304/316 SS SHEET, ANNEALED 2B FINISH
PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316)
OR ASTM 240 OR ASME SA240
REF DART SPEC M304S20GA
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.03 lbs

PRELIMINARY ISSUE

13.06.18

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED		DRAWING NO.	REV. PC5
MFG. APPR.		D4636	SHEET 6 OF 7
APPROVED		TITLE	SCALE
DE APPR.		BRACKET ASSEMBLY	NTS
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